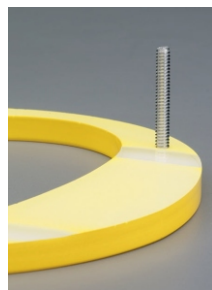


INSTALLATION METHOD

STUD INSTALLATION



STUDS are metal threaded posts on the rear of the letters. Specify stud lengths of 1", 1-1/2", 2", 3", 4" 5" and 6". Specify if studs need to be in line for brick or block wall mortar joints. (Bricks - 2-5/8" on center; block - 8" on center)



1. Check pattern **FIRST!**



2. Tape one edge of the template to the installation surface with masking tape and unroll it. Level the template and tape the other edge to the installation surface.



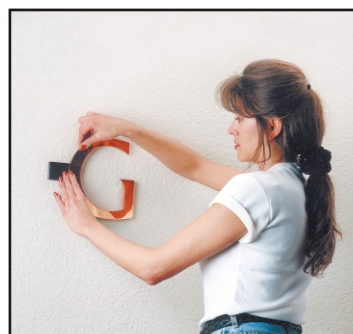
3. Mark holes with center punch then drill 1/4" holes 3 inches deep where indicated on your template. Remove the template and clear out all drill holes using any of the following methods: a quick puff of air; using the vents on your drill; compressed air or a turkey baster.



4. Insert the studs into the stud holes on the back of each letter. Place letters in holes on wall before applying silicone to verify position. Adjust as necessary. Now fill the drill holes in the wall of the first letter with silicone.

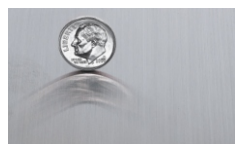


5. Push the tube of silicone over each stud on the first letter in order to evenly coat it with adhesive.



6. Push the letter into the drill holes using a shim to assure the proper standoff of the letter from the wall. Repeat steps 3 through 5 for the rest of the letters.

BRUSHED ALUMINUM



POLISHED ANODIZED GOLD

